



BRILEY

Stoeger Handguard Installation

The Stoeger M3000, M3500, and M3K shotguns require replacement of the handguard alignment spacer at the front of the receiver with the supplied aluminum ring to allow installation of the Briley 3-Gun M-Lok Handguard.

1. Start by unloading and checking the gun is clear and safe, then disassemble the gun per the owner's manual.



2. Remove the bolt, carrier, recoil spring, and the black plastic handguard alignment ring from the magazine tube.



3. Install the supplied blue ring onto the magazine tube, with the flat silver face on the top towards the bolt carrier, and reinstall the recoil spring, bolt carrier, and bolt per the owner's manual.



4. Slide the barrel inside the Handguard and install the assembly into the gun as usual.

